

A Ferragon Company



# LINE SPECS

## HyCAL Continuous Anneal (Ebner 100% Hydrogen)

Gauge	0.50 to 2.29 mm (.020" - .090")
Width	610 to 1,219 mm (24" - 48")
ID	508/609 mm (20"/24")
OD	1828 mm (72") max
Min Lineal Footage	610 meters (2,000 feet)
Weight	23,187 kg (51,120 lbs.) max @ 508 mm (20") ID
	22,316 kg (49,200 lbs.) max @ 609 mm (24") ID
Annealing Temp	980°C max (1796°F)
Overaging Temp	550°C max (1022°F)

## Batch Annealing (Ebner Hydrogen)

Gauge	.381 to 12.7 mm (.015 - .500)
Coil Width	457 mm (18") min to 1828 mm (72") max
Coil ID	508 mm (20") min to 762 mm (30") max
Coil OD	1168 mm (46") min to 1828 mm (72") max
PIW	122 kg (270 lbs.) min to 485 kg (1070 lbs.) max
Coil Weight	34,926 kg (77,000 lbs.) max
Temperature	to 850°C (1560°F)

\*Straight side wall required—Oscillation reviewed on a case-by-case basis. Temper rolling prior to anneal may be required.



HyCAL Corp. • 27800 West Jefferson Avenue • Gibraltar, MI 48173

PHONE: 734.561.2000 FAX: 734.676.6048 WEB: [www.hycalcorp.com](http://www.hycalcorp.com)

